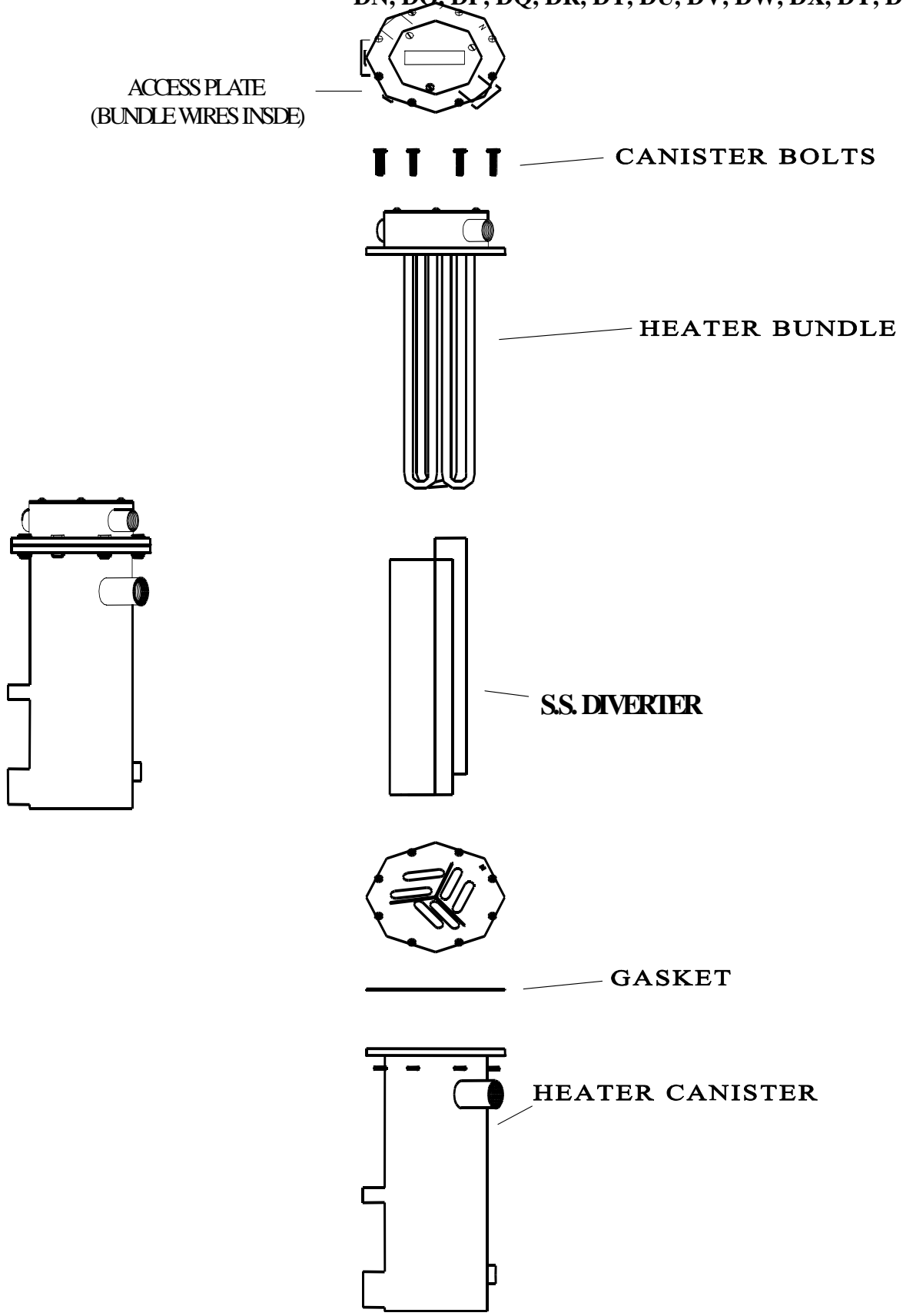


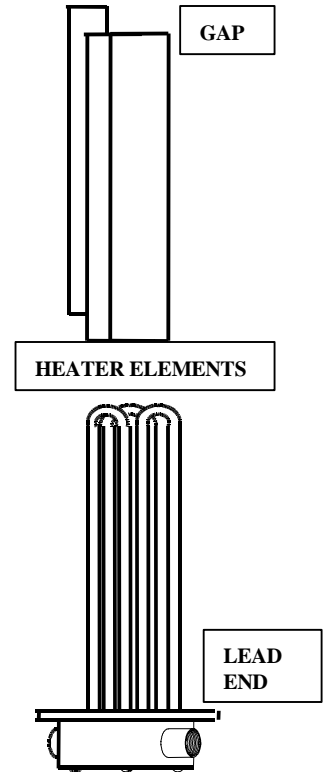
4.10 Heater Assembly for Models: DA, DB, DC, DD, DE, DF, DG, DH, DJ, DK, DL, DM, DN, DO, DP, DQ, DR, DT, DU, DV, DW, DX, DY, DZ



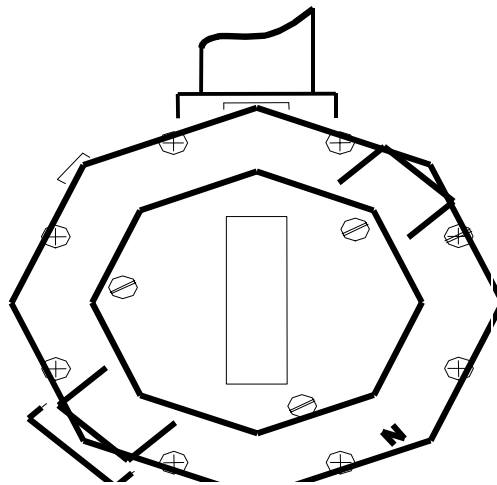
4.10 - Heater Replacement for Models: DA, DB, DC, DD, DE, DF, DG, DH,

DJ, DK, DL, DM, DN, DO, DP, DQ, DR, DT, DU, DV, DW, DX, DY, DZ

1. Disconnect the electric power and the water supply to the system.
2. Remove the back access panel to the system.
3. Remove the heater bundle access plate.
4. Disconnect the heater bundle wires.
5. Remove the canister bolts.
6. Pull the heater bundle away from the canister. The S.S. diverter is inserted between the heater elements. **Note the position of the diverter relative to the elements; it must be inserted in the same position for the new heater bundle.**
7. Clean the canister. Pay particular attention to the flanged area where the gasket sits.
8. Insert the diverter between the heater elements of the new heater bundle as follows (see figure to the right):
 - 8.1 Locate the "N" stamped on the lead end of the heater bundle.
 - 8.2 Set the heater bundle upright on the lead end with the "N" facing right (3 o'clock position)
 - 8.3 Hold the diverter upright over the heater bundle with the gap on the top and facing right (3 o'clock position).
 - 8.4 Slip the diverter straight down between the heater elements so that each section has an equal number of heater elements.



9. Insert the new heater bundle into the canister with a new gasket so that the "N" stamped on the lead end is in the 5 o'clock position (see the figure below).



10. Replace the canister bolts.
11. Reconnect the heater bundle wires as diagramed on the back of the access plate.