
4.2.1 – PUMP ALIGNMENT

The pump and motor were properly aligned during assembly. During shipping and with time the alignment can be disturbed. Use the following procedure to check the alignment:

1. Check the pump ports to be sure that they are square and in the proper position.
2. Place a straight edge across the coupling. It should rest evenly on both rims at the 3, 6, 9, and 12 o'clock positions. See figure 3.
3. Loosen the motor bolts and realign if adjustment is necessary.

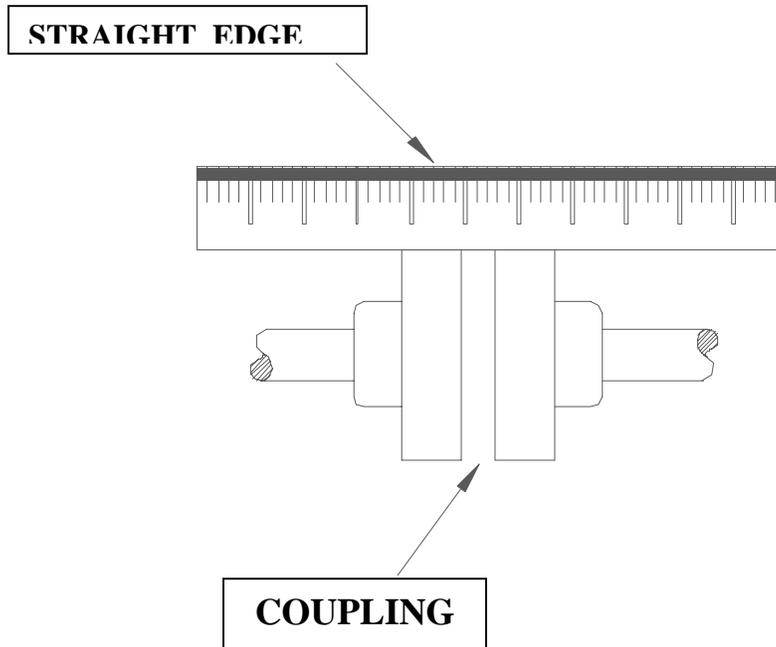


Figure 3

