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ADJUSTING FUL FLO VALVE

To adjust the valve, install it in the Mokon system. Then put the Mokon system on a short jumper line. If the system is connected to the process, install a bypass across the to and from process ports, install shut off valves allowing you to shut off flow to the process and flow only through the bypass.

Run the unit up to 150 deg. F. With the unit at 150 Deg. F. , close the valve in the jumper line, (or to process line). By watching the discharge pressure gauge adjust the relief valve to the proper setting

- a. 60 PSI for the H4, H3, H2 and MK series**
- b. 100 PSI for H5, H6, XC and HC series**
- c. 110 PSI for HA and XA series**

Turning the screw clockwise increases the relief setting.

Turning the adjustment screw counter-clockwise decreases the relief setting

Approximately 1 revolution of pump relief valve = 12 PSI. Adjust accordingly.