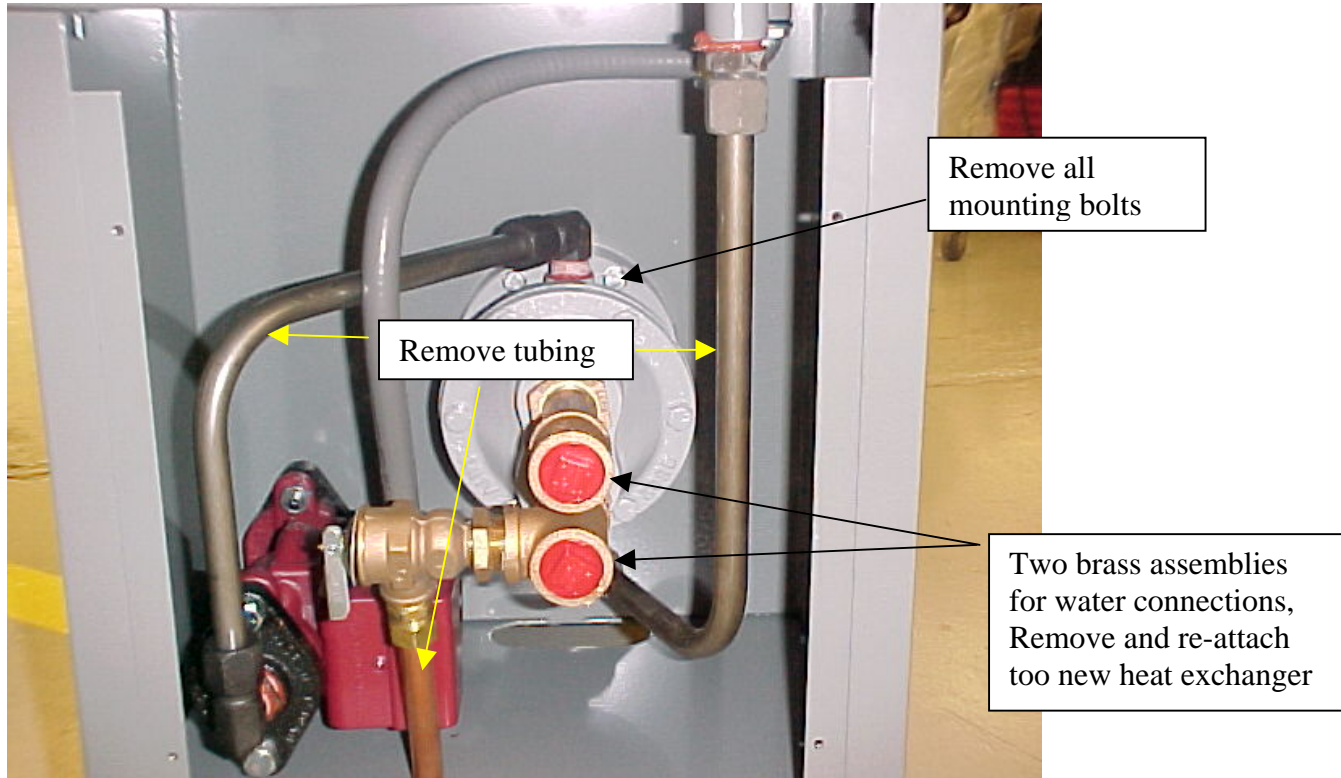


Removal /Replacement procedure for heat exchanger in a single zone oil system

1. Remove power source from unit and follow safe lockout procedures
2. Drain all fluid from reservoir
3. Remove water source from heat exchanger
4. Remove tubing.
5. Remove all mounting bolts
6. Pull heat exchanger out of reservoir
7. Once heat exchanger is out of unit remove and reinstall on new heat exchanger the two



brass assemblies for the water connections.

8. There is an o-ring seal where the heat exchanger seals against the flange on the reservoir. We have supplied one as a replacement. You may find the old one in good condition when it is removed. However it is recommended that the new o-ring be changed.
9. Reinstall the heat exchanger in the reverse manner in which it was removed.