



Designed to Perform. Built to Last.

EUROTHERM 3000 SERIES CONTROLLER

Procedure – Change the Derivative Time to Off and Tune as a PI Controller

NOTE: Anytime you change a parameter, wait for the controller to blink - this means it has accepted your change.

- Push and hold the Page button until Lev 3 GOTO appears
- Release Page button
- The controller will display code
- Using the arrow keys enter the number 1
- Push the Page button repeatedly until you see Ctrl
- Push the Scroll button until you see TD
- Use the arrow key to change the value to Off, it will be right after 0
- Now push and hold the Page button until you see Lev 3
- Push the down arrow key until you see Lev 1
- Let the controller reboot
- Proceed with Standard Auto-Tune procedure

Symbols

Page



Scroll



Up Arrow Key



Down Arrow Key



Note: For additional information, please refer to your specific product manual or contact Mokon technical support.

#CS-010